Package ‘MPCI’

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Type Package

Title Multivariate Process Capability Indices (MPCI)

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Description

It allows the computation of the following Multivariate Process Capability Indices (MPCI):


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References


See Also

MSQC package

Examples

```r
alpha <- 0.0027
Target <- c(2.2, 304.8, 304.8)
LSL <- c(2.1, 304.5, 304.5)
USL <- c(2.3, 305.1, 305.1)
x <- matrix(c(2.196, 2.184, 2.135, 2.140, 2.119, 2.163, 2.145, 2.209, 2.227, 2.277
, 304.859, 304.798, 304.746, 304.680, 304.719, 304.767, 304.792, 304.753, 304.816
, 304.754, 304.822), nrow = 10) # Matrix with three columns (quality characteristics) and ten rows (number observations)

# Computing the Shahriari et al. (1995) Multivariate Capability Vector
mpci(index = "shah", x, LSL, USL, Target, alpha)

# Performing the Taam et al. (1993) Multivariate Capability Index (MCPm)
mpci(index = "taam", x, LSL, USL, Target, alpha)

# Performing the Pan and Lee. (2010) correction of the Multivariate Capability Index (NMCPm)
mpci(index = "pan", x, LSL, USL, Target, alpha)

alp = 0.05
mpci(index = "wang", x, LSL, USL, Target)

# Performing the Xekalaki and Perakis (2002) MPCI
mpci(index = "xeke", x, LSL, USL,
    Target,
    Method = 2)

# Computing the Wang (2005) MPCI
mpci(index = "wangw", x, LSL, USL,
    Target,
    Method = 1,
    alpha = 0.05)
```

**dataset1**

*Simulated data set*

**Description**

This is a dataset used in the examples.
Usage

\texttt{data(dataset1)}

Format

A data frame with 180 observations on the following 5 variables.

\begin{itemize}
\item X1 \ a numeric vector
\item X2 \ a numeric vector
\item X3 \ a numeric vector
\item X4 \ a numeric vector
\item X5 \ a numeric vector
\end{itemize}

Examples

\begin{verbatim}
data("dataset1")
## maybe \texttt{str(dataset1)} \texttt{; plot(dataset1)} ...
\end{verbatim}

---

dataset2 \hspace{2cm} \textit{Real bivariate data set}

Description

This example represents the measurements on the brinell hardness (X_1) and tensile strength (X_2) discussed by Wang and Chen (1998).

Usage

\texttt{data(dataset2)}

Format

A data frame with 25 observations on the following 2 variables.

\begin{itemize}
\item X1 \ brinell hardness
\item X2 \ tensile strength
\end{itemize}

References


Examples

\begin{verbatim}
data("dataset2")
## maybe \texttt{str(dataset2)} \texttt{; plot(dataset2)} ...
\end{verbatim}
mpci

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**Description**


**Usage**

```r
cmpi(index, x, LSL, USL, Target, npc, alpha, Method, perc, graphic, xlab, ylab, ...)
```

**Arguments**

- `index` is the name of the type of index to use. For instance: `index="shah"` or `index="taam"`
- `x` matrix of the quality characteristics.
- `LSL` is the vector of the Lower Specification Limits.
- `USL` is the vector of the Upper Specification Limits.
- `Target` is the vector of the target of the process.
- `npc` is the number of principal component to use. Only for indices based on PCA.
- `alpha` for the Shahriari et al. (1995) and Taam et al. (1993) indices, alpha is the proportion of nonconforming products (conventionally = 0.0027)
- `Method` is the Method used to decide how many Principal Components (works only with PCA indices).
- `perc` is the percent of Cumulative Proportion of explained variance specified by the user in Method 1 (only for PCA indices).
- `graphic` allows in bivariate case the graphical representation.
- `xlab` x axis label.
- `ylab` y axis label.
- `...` others parameters
Details

When the parameter Target is not specified, then it will be estimated as Target=LSL + (USL - LSL) / 2.

If alpha is missing the function assume alpha=0.0027 for the first two indices and 0.05 for the others.

A priori, the user can choose the number of Principal Components using: summary(princomp(x))

In order to work with the number of Principal Components (npc), the user can:

Specify the value of npc.

Else, choose between five methods described below (without introduce a value of npc).

If npc and Method is not specified the function works uses Method 1 (default Method = 1).

In this case, the user could specify a desired percentage other than the default 80

On the other hand, if npc and Method are both specified the function computes the MPCI using the number of principal components.

It can be used one of the five methods (modified of Rencher (2002)):

Method 1 or Percentage: guarantees at least the 80 percent of Cumulative Proportion of explained variance. (or other percent specified by the user with the argument perc)

Method 2 or Average: works with the principal components whose eigenvalues are greater than the average of the eigenvalues.

Method 3 or Scree: using the Scree Graph (plot Eigenvalue number vs. Eigenvalue size) user can choose the principal components to retain.

Method 4 or Bartlett.test: It implements the Bartlett’s test to ignore the principal components not significantly different to the rest.

Method 5 or Anderson.test: it computes the Anderson’s test to ignore the principal components not significantly different to the each other.

Value

Using the index="shah" the function return a vector composed by of three components (CpM; PV; LI). The First (CpM) is a ratio of the areas or the volumes. A value of CpM higher than one indicate that the modified process region is smaller than the engineering tolerance region. The second component of the vector is defined as the significance level of a Hotelling T^2 statistic computed under the assumption that the center of the engineering specifications is considered to be the true underlying mean of the process. Values of PV close to zero indicate that the center of the process is far from the engineering target value. The third component of the vector summarizes a comparison of the location of the modified process region and the tolerance region. It indicates whether any part of the modified process region falls outside the engineering specifications.

When index="taam" or "pan" the function return the value of MCpm or NMCpm. When the process mean vector equals the target vector, and the index has the value 1, then 99.73 percent of the process values lie within the modified tolerance region.

For values of index="wang", "xeke" or "wangw" function return the followings indices: Mcp, MCpk, MCpm and MCpmk. When all indices are greater than 1, the process is capable.
Note

The results can be different according to the Methods to compute the npc. The value of alpha used in Indices based on PCA (usually 0.05) is different of the value in index="shah" or "taam" (conventionally = 0.0027).

Author(s)

Edgar Santos-Fernandez, Michele Scagliarini.

References


See Also

Examples

```r
alpha <- 0.0027
Target <- c(2.2, 304.8, 304.8)
LSL <- c(2.1, 304.5, 304.5)
USL <- c(2.3, 305.1, 305.1)
x <- matrix(c(2.196, 2.184, 2.135, 2.140, 2.119, 2.163, 2.145, 2.209, 2.227, 2.277,
             304.728, 304.704, 304.713, 304.724, 304.670, 304.699, 304.791, 304.737,
             304.859, 304.798, 304.746, 304.680, 304.719, 304.767, 304.792, 304.753, 304.816,
             304.754, 304.822), nrow = 10) # Matrix with three columns (quality characteristics) and ten rows (number observations)

# Computing the Shahriari et al. (1995) Multivariate Capability Vector
mpci(index="shah", x, LSL, USL, Target, alpha)

# Computing the Shahriari et al. (1995) index using only x and the specification limits (LSL and USL).
# The function estimate the Target and assume alpha = 0.0027
rm(Target); rm(alpha) # Removing the parameters Target and alpha previously defined.
mpci(index="shah", x, LSL, USL)

# Computing the Taam et al. (1993) Multivariate Capability Vector
alpha <- 0.0027
Target <- c(2.2, 304.8, 304.8)
a <- mpci(index="taam", x, LSL, USL, Target, alpha)

# Performing the Pan and Lee. (2010) correction of the Multivariate Capability Index (NMCPm)
mpci(index="pan", x, LSL, USL, Target, alpha)

# Using the indices based on based on PCA

data("dataset1")
x <- dataset1
Target <- c(30, 70, 15, 12, 120)
LSL <- c(24, 60, 10, 8, 100)
USL <- c(36, 80, 20, 16, 140)
alpha <- 0.05

# using the Bartlett's test to select how many principal components.
mpci(index="wang", x, LSL, USL,
      Target,
      alpha = alpha,
      Method = 4)

# Wang and Chen (1998) index using the default method (Method 1 or Percentage) and value of alpha
mpci(index="wang", x, LSL, USL)

# using the Bartlett's test to select how many principal components.
mpci(index="xeke",x,LSL,USL,
    Target,
    alpha = alpha,
    Method = 4)

# Xekalaki and Perakis (2002) using the default method (Method 1 or
# Percentage) and value of alpha
mpci(index="xeke",x,LSL,USL,Target)

# using the Anderson's test to select how many principal components.
mpci(index="wang",x,LSL,USL,
    Target,
    alpha = alpha,
    Method = 5)

# Computing the Wang (2005) using the Method 2 (Average)
mpci(index="wang",x,LSL,USL,
    Target,
    alpha = alpha,
    Method = 2)
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